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CUSTOM HOLLOW METAL DOORS & FRAMES

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BULLET RESISTANT DOOR & FRAME ASSEMBLY

UL 752 Level 3 (Level of Protection)

UL 752 Class Threat Level Chart							
	NHCM Tested	Class Threat Level	Type of Weapon	Calibre	Ammunition	No. of Shots	
T	\checkmark	1	Hand Gun	9mm x 19	FMU	3	
F		2	Hand Gun	.357 Magnum	JSP	3	
	\checkmark	3	Hand Gun	.44 Magnum	LSW GC	3	
-		4	30.06 Rifle	30.06	LSP	1	
		5	7.62 Rifle	7.62x51	LC/FMJ Military Ball	1	
		6	9 mm Uzi	9mm x 19	FMJ LC	5	
		7	5.56 Rifle	5.56 x 45	FMJ LC	5	
		8	7.62 Rifle	7.62 x 51	LC/FMJ Military Ball	5	
		9	12 Gauge	Rifled Slug	Lead 28g	3	
		10	Shot Gun	00 buckshot	Lead 42g	3	

This level is requested by specific locations that are being targeted. Level 3 can provide protection to occupants from a threat that has deliberately set out to harm them.

COMMONLY FOUND IN GOVERNMENT FACILITIES SCHOOLS **UNIVERSITIES NO FIRE POWER PLANTS** RATING AVAILABLE WATER TREATMENT PLANTS **POLICE STATIONS CONVENIENCE STORES** WE OFFER BOTH HOT RUSH **& OUIK SHIP SERVICES CALL US TODAY** HOT **®** RUSH FOR AVAILABILITY

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Important Facts

Sold As Assembly Format only including door and frame per test criteria Testing Laboratory Test conducted by Intertek for UL 752 Level 3 Ballistic Level 3 Test certified 3 shots .44 magnum

Fire Rating *No fire rating available on this assembly unit of door and frame* **Frame Construction** 12 GA with 16 GA reinforced face strip at the threat side 3 sided assembly with integral stop

Frame Steel Options A- 60 Galvanneal, Stainless Steel 304 ,or Stainless Steel 316

Frame Construction Method Continuous Weld and shipped KD for Continuous Weld in the Field

Hinge Reinforcement 7 GA standard reinforcement Jamb Depth Minimum 3" Jamb Depth Maximum 14" Profile Double or single rabbet Frame Face Header or Jamb 1" Minimum to 6" Maximum

Astragal Placement based on door swing, no cut outs, and plug welded minimum every 12", 1/4" thick steel Reinforced Face Strip Adjacent to door located in the header and both jambs from the floor up in the face and rabbet Lock sets Guided by the performance requirements of UL 752 Panic exits Guided by the performance requirements of UL 752 Strikes Guided by the performance requirements of UL 752 Concealed Hardware Guided by the performance

requirements of UL 752

Surface Mounted Hardware All holes must be filled completely with fasteners and through bolted Hinges Supplied by others must comply with NFPA 80 Door to Frame Gap 1/8" maximum

Bullet Resistant Lite Kit and Glazing Selection must comply with UL 752 Specifications minimum size 12" x 12" optional (10"x10" visible glass) Kit Thickness 1.28" nominal (1.15" -1.41")

Door construction 12 GA skins both sides with 1 lb. Polystyrene core bonded to both

Door Steel Options A- 60 Galvanneal, Stainless Steel 304, or Stainless Steel 316

Label Riveted metal Intertek UL 752 Level 3 label present on door and frame

Door end channels 12 GA steel constructed **Door Weld** Center seam or exposed seam construction method

Door Thickness 1 3/4" or 2 1/4" Standard

ASTM A568 Minimum Steel Thickness

12 GA Galvanneal	0.1084
12 GA Stainless Steel	0.1094

Singles

Minimum Size Door	2'0" x 6'8"
Maximum Size Door	5'0" x 12'0"
Maximum Frame Size	5'0" x 12'0"

Pairs

Minimum Size Door	2'0" x 6'8"
Maximum Size Door	5'0" x 12'0"
Maximum Frame Size	10'0" x 12'0"

Pairs require a fixed 1/4 thick 2" wide astragal



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