NATIONAL

CUSTOM HOLLOW METAL DOORS & FRAMES

The difference is quality.

The National Difference "THE DIFFERENCE IS QUALITY"

Quality is at the core of our business

Each DefendDoor Stainless Steel Door and Frame is built with quality, integrity, and value in mind.

NCHM is an industry leader that adheres to a code of business ethics and moral values while manufacturing our stainless steel products to a higher standard. Simply put, our customers desire the quality that national puts in our DefendDoor doors and frames.

At NCHM we see our task as more than just delivering top-quality stainless steel products; we strive to understand our client's projects and deliver solutions tailored to their unique needs.

Our team works to build solid relationships with our distributors before the project begins. Everyone involved is clear when pen hits the paper the exact needs and expectations of the project.

We maintain those relationships through clear communication well after the final payment has been received. To us service comes before, during, and after the sale making NCHM a vital part of our client's project and sales process.

NCHM strives to deliver each project correct and on time for our distributor partners to shine in the eyes of their customer. Correct and on time may seem like too much to ask for in today's complex marketplace, but to us it's the National Difference.

COMMONLY FOUND IN EDUCATION FOOD AND DRUG HEALTHCARE LABORATORY AND RESEARCH UTILITY AND PUBLIC SAFETY INTERNATIONAL AND DOMESTIC GOVERNMENT RESORTS AND STADIUMS



FIRE RATING ON BACK PAGE Max Size Frame 12'0" x 12'0" (NR) 16, 14, 12 GA

Max Size Door 5'0" x 12'0" (NR) 16, 14, 12 GA

Available Finishes 2B #4, and #6 type 304 or 316 steel



Stainless Stee



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FIRE RATED FRAMES

Fire Rated Frames	Min Rating	Label	GA	Max Width	Max Height	Туре	Construction	Min Throat	Min Face
Singles	(20)(45)(90) (180) Min	UL	16,14,12	48"	120"	SR, DR	Weld/KD	2"	1 1/4"
Pairs	(20)(45)(90) (180) Min	UL	16,14,12	96"	120"	SR, DR	KD	2"	2"
Transom/ Sidelight Single	(90) Min	UL	16,14,12	48"	108"	DR	KD	4"	2"
Transom/ Sidelight Pair	(90) Min	UL	16,14,12	96"	108"	SR, DR	Weld/KD	4"	2"
Adjustable Frame	(90) Min	WH	16,14	48"	96"	DR	Weld	3 3/4"	2"
Dutch & Communi- cating	(20)(45)(90) (180) Min	UL	16,14,12	48"	120"	SR, DR	Weld/KD	2"	1 1/4"
DBI egres	(90) Min KD	WH	16,14,12	96"	120"	DE, LL	KD	5"	2"
DBI egres	(180) Min Weld	UL	16,14,12	96"	96"	DE	Weld	4"	2"
4 sided Frame 1 lite	(90) Min	UL	16,14,12	59 1/2"	59 1/2"	SR, DR	Weld/KD	3 1/2"	1 1/4"

LEGEND

Poly	Polystyrene	UL
2 lb. Fiber	Fiberglass Insulation	SR NR
HC	Honeycomb	WH
LL	Lead Lined	Max

Underwriters Laboratory DR Single Rabbet Non-Rated Warnock Hersey/Intertek DE

Double Rabbet All measurements are done in inches **Double Egres**

Max Width and Height inside Dimensions

		F	RE F	RATE	D DC			NCHM		
Fire Rated Doors	Min Rating	Label	GA	Max Width	Max Height	Core Type	Thickness	Glass kit and Louver Cut Size	8	De Stainles
Singles	(180) Min	UL	18,16	48"	96"	HC, SS	1 3/4"			Custor
Singles	(20)(45)(90) (180) Min	WH	18,16	48"	96"	HC , LL, 2lb. Fiber	1 3/4"	*Door cut out can be any size if the kit and glass meet the fire rating requirements of the door.		- 5'0" x 12 - 10"0" x 1
Singles	(180) Min	UL	18,16	40"	96"	HC	1 3/4"	requirements of the door.		- 1 3/8" T
Singles	(20)(45)(90) Min	WH	18,16	48"	96"	Poly, LL	1 3/4"			- 2 1/4" T
Pairs	(20)(45)(90) Min	WH	18,16	84"	86"	HC , LL, 2lb. Fiber	1 3/4"	*Louver cut outs can be any size as long as the louver meets the fire		Custor - Hexago
Dutch Door	(45)(90) (180) Min	UL	18,16	42"	45"	SS	1 3/4"	requirements of the door.	VV	Custor

Benefits not found in other materials

- 1. Resistant to the most aggressive cleaners, disinfectants, and surface agents
- 2. Resists oxidation without the addition of special finishes
- 3. Well suited for even the most corrosive environments
- 4. Requires no painting, only occasionally wiping clean with water to keep its shine
- 5. Outlasts both Galvanneal and Aluminum in durability and longevity

Why DefendDoor Stainless Steel you might think? Here are a few reasons why to consider it on your next project.

- A. Boasts faster lead times and stronger gauges of steel up to 12 ga. needed in industrial settings.
- B. Preferred clearly in most dairy, cheese, and processed meat plants that require the highest level of antimicrobial resistant surface available to prevent the growth and spread of bacteria such as Listeria.
- C. Greater flexibility in Fire Rated Openings from 20 Minutes to 3 Hours, maintaining appearance and performance over time.
- D. Allows for increased flexibility in frame profiles, window systems, door sizes, and exact size precision within a 1/16".
- E. Offered in Ballistic Level 3 and STC Assemblies as an alternate to Galvanneal A-60.

sales@nchmeta

M Non-Rated efendDoor ess Steel Doors

ainlessSte

- m Sizes 12'0" Single NR x 12"0 Pair NR Thick Doors NR Thick Doors NR
- m Lite Cut Outs on NR
- **Custom Shapes** Arch Top or Monorail NR Need a quote?

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